

### 1200V, 25A Field Stop Trench IGBTs KGF25N120KDA

KEC Field Stop Trench IGBTs offer low switching losses, high energy efficiency and short circuit ruggedness. It is designed for applications such as motor control, uninterrupted power supplies(UPS), general inverters.

#### FEATURES

- High Speed Switching
- High Ruggedness, Temperature Stable Behavior
- 1200V Breakdown Voltage
- Maximum Junction Temperature : 150°C
- Short Circuit Withstand Times > 10μs@T<sub>Jstart</sub>
- Extremely Enhanced Avalanche Capability

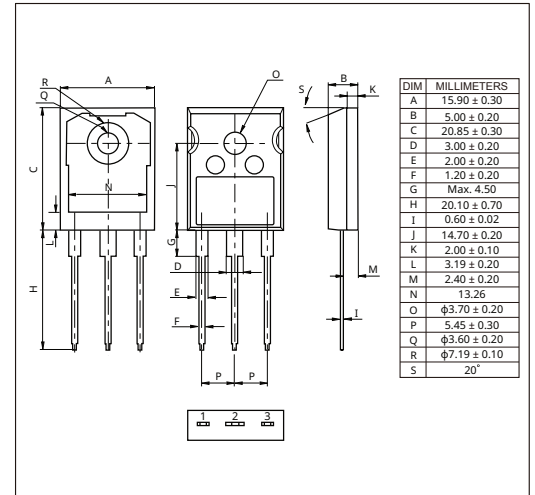
#### APPLICATIONS

- Motor Drives
- E-Tools
- General Inverters
- Industrial SMPS
- Sewing Machine

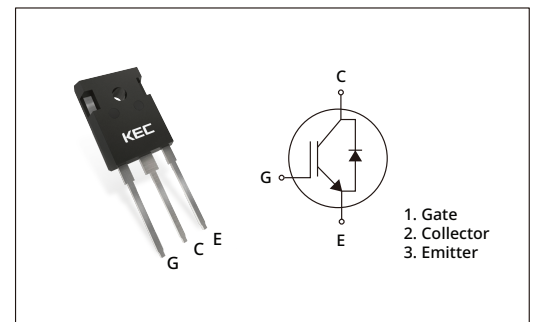
#### ORDERING INFORMATION

| PART NUMBER  | QTY per Tube | QTY per Carton Box |
|--------------|--------------|--------------------|
| KGF25N120KDA | 30 pcs       | 1,800 pcs          |

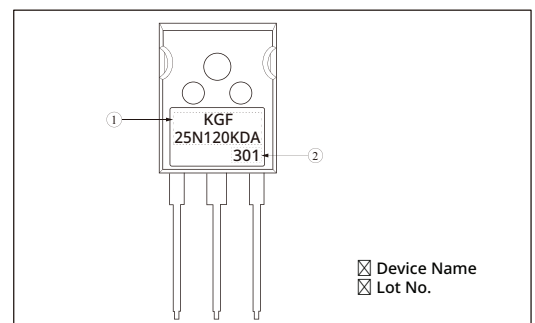
PACKAGE DIMENSION(TO-247)



PIN CONFIGURATION



MARKING CODE



# PRODUCT DATASHEET

## FS Trench - IGBT - KGF25N120KDA

### MAXIMUM RATING ( $T_J=25^{\circ}\text{C}$ , unless otherwise specified)

| CHARACTERISTICS  |                                     | SYMBOL           | VALUES     | UNIT               |
|--|-------------------------------------|------------------|------------|--------------------|
| Collector-Emitter Voltage, $T_J \geq 25^{\circ}\text{C}$   |                                     | $V_{\text{CES}}$ | 1200       | V                  |
| Gate-Emitter Voltage   |                                     | $V_{\text{GES}}$ | $\pm 20$   | V                  |
| Transient Gate-Emitter Voltage @ $t_p \leq 0.5\mu\text{s}$ , $D < 0.001$   |                                     |                  | $\pm 30$   |                    |
| Collector Current, limited by $T_{\text{Jmax}}$  | @ $T_c=25^{\circ}\text{C}$          | $I_c$            | 50         | A                  |
|  | @ $T_c=100^{\circ}\text{C}$         |                  | 25         |                    |
| Pulsed Collector Current, $T_c=25^{\circ}\text{C}$ (Note 1)  |                                     | $I_{\text{CM}}$  | 75         | A                  |
| Pulsed Collector Current, $T_c=25^{\circ}\text{C}$   |                                     | $I_{\text{LM}}$  | 75         | A                  |
| DIODE Continuous Forward Current, limited by $T_{\text{Jmax}}$   | @ $T_c=25^{\circ}\text{C}$ (Note 2) | $I_f$            | 50         | A                  |
|  | @ $T_c=100^{\circ}\text{C}$         |                  | 25         |                    |
| DIODE Pulsed Forward Current, $T_c=25^{\circ}\text{C}$   |                                     | $I_{\text{FM}}$  | 75         | A                  |
| Short Circuit Withstand Time @ $V_{\text{CC}}=600\text{V}$ , $V_{\text{GE}}=15\text{V}$ , $T_{\text{Jstart}}=25^{\circ}\text{C}$ |                                     | $t_{\text{SC}}$  | 10         | $\mu\text{s}$      |
| Maximum Power Dissipation  | @ $T_c=25^{\circ}\text{C}$          | $P_D$            | 198        | W                  |
|  | @ $T_c=100^{\circ}\text{C}$         |                  | 79         | W                  |
| Operating Junction Temperature   |                                     | $T_J$            | 150        | $^{\circ}\text{C}$ |
| Storage Temperature Range  |                                     | $T_{\text{stg}}$ | -55 ~ +150 | $^{\circ}\text{C}$ |

Note 1) Pulse width limited by  $T_{\text{Jmax}}$

Note 2) Value limited by bondwire

### THERMAL CHARACTERISTICS

| CHARACTERISTICS                              | SYMBOL            | CONDITIONS | VALUES |      |      | UNIT                        |
|--|-------------------|------------|--------|------|------|-----------------------------|
|  |                   |            | MIN.   | TYP. | MAX. |                             |
| Thermal Resistance, Junction to Case (IGBT)  | $R_{\text{thJC}}$ | -          | -      | -    | 0.63 | $^{\circ}\text{C}/\text{W}$ |
| Thermal Resistance, Junction to Case (DIODE) |                   | -          | -      | -    | 0.96 | $^{\circ}\text{C}/\text{W}$ |
| Thermal Resistance, Junction to Ambient      | $R_{\text{thJA}}$ | -          | -      | -    | 40   | $^{\circ}\text{C}/\text{W}$ |

# PRODUCT DATASHEET

## FS Trench - IGBT - KGF25N120KDA

### ELECTRICAL CHARACTERISTICS OF IGBT ( $T_J = 25^\circ\text{C}$ , unless otherwise specified)

| CHARACTERISTICS                      | SYMBOL        | CONDITIONS   | VALUES |       |           | UNIT |
|--------------------------------------|---------------|--|--------|-------|-----------|------|
|                                      |               |  | MIN.   | TYP.  | MAX.      |      |
| <b>Static</b>                        |               |  |        |       |           |      |
| Collector-Emitter Breakdown Voltage  | $BV_{CES}$    | $V_{GE}=0V, I_C=1mA$   | 1200   | -     | -         | V    |
| Collector Cut-off Current            | $I_{CES}$     | $V_{GE}=0V, V_{CE}=1200V$  | -      | -     | 1.0       | mA   |
| Gate Leakage Current                 | $I_{GES}$     | $V_{CE}=0V, V_{GE}=\pm 20V$  | -      | -     | $\pm 100$ | nA   |
| Gate Threshold Voltage               | $V_{GE(th)}$  | $V_{GE}=V_{CE}, I_C=25mA$  | 4.5    | 5.8   | 7.0       | V    |
| Collector-Emitter Saturation Voltage | $V_{CE(sat)}$ | $V_{GE}=15V, I_C=25A$  | -      | 1.95  | 2.3       | V    |
|                                      |               | $V_{GE}=15V, I_C=25A, T_J=T_{Jmax}$  | -      | 2.3   | -         | V    |
| <b>Dynamic</b>                       |               |  |        |       |           |      |
| Total Gate Charge                    | $Q_g$         | $V_{CC}=600V, I_C=25A, V_{GE}=15V$   | -      | 200   | -         | nC   |
| Gate-Emitter Charge                  | $Q_{ge}$      |  | -      | 28.9  | -         | nC   |
| Gate-Collector Charge                | $Q_{gc}$      |  | -      | 102.6 | -         | nC   |
| Input Capacitance                    | $C_{ies}$     | $V_{CE}=30V, V_{GE}=0V, f=1MHz$  | -      | 3,300 | -         | pF   |
| Output Capacitance                   | $C_{oes}$     |  | -      | 120   | -         | pF   |
| Reverse Transfer Capacitance         | $C_{res}$     |  | -      | 75    | -         | pF   |
| <b>Switching</b>                     |               |  |        |       |           |      |
| Turn-on Delay Time                   | $t_{d(on)}$   | $V_{CC}=600V, I_C=25A, V_{GE}=15V,$<br>$R_G=10\Omega$ Inductive Load,<br>$T_J=25^\circ\text{C}$ (Note 3) | -      | 37    | -         | ns   |
| Rise Time                            | $t_r$         |  | -      | 29.3  | -         | ns   |
| Turn-off Delay Time                  | $t_{d(off)}$  |  | -      | 248   | -         | ns   |
| Fall Time                            | $t_f$         |  | -      | 35.6  | -         | ns   |
| Turn-on Switching Loss               | $E_{on}$      |  | -      | 1.93  | -         | mJ   |
| Turn-off Switching Loss              | $E_{off}$     |  | -      | 0.64  | -         | mJ   |
| Total Switching Loss                 | $E_{ts}$      |  | -      | 2.57  | -         | mJ   |
| Turn-on Delay Time                   | $t_{d(on)}$   | $V_{CC}=600V, I_C=25A, V_{GE}=15V,$<br>$R_G=10\Omega$ Inductive Load,<br>$T_J=T_{Jmax}$ (Note 3)         | -      | 36.9  | -         | ns   |
| Rise Time                            | $t_r$         |  | -      | 28.7  | -         | ns   |
| Turn-off Delay Time                  | $t_{d(off)}$  |  | -      | 281   | -         | ns   |
| Fall Time                            | $t_f$         |  | -      | 127   | -         | ns   |
| Turn-on Switching Loss               | $E_{on}$      |  | -      | 2.02  | -         | mJ   |
| Turn-off Switching Loss              | $E_{off}$     |  | -      | 1.21  | -         | mJ   |
| Total Switching Loss                 | $E_{ts}$      |  | -      | 3.23  | -         | mJ   |

Note 3) Energy loss include tail current and DIODE reverse recovery

**PRODUCT DATASHEET**  
**FS Trench - IGBT - KGF25N120KDA**

**ELECTRICAL CHARACTERISTICS OF DIODE**

| CHARACTERISTICS               | SYMBOL    | CONDITIONS   | VALUES |       |      | UNIT    |
|-------------------------------|-----------|--|--------|-------|------|---------|
|                               |           |  | MIN.   | TYP.  | MAX. |         |
| Forward Voltage               | $V_F$     | $I_F=25A$  | -      | 2.3   | 2.7  | V       |
|                               |           | $I_F=25A, T_J=T_{Jmax}$  | -      | 2.0   | -    |         |
| Reverse Recovery Time         | $t_{rr}$  | $V_{CC}=600V$  | -      | 385   | -    | ns      |
| Peak Reverse Recovery Current | $I_{RRM}$ | $I_F=25A$  | -      | 12.9  | -    | A       |
| Reverse Recovery Charge       | $Q_{rr}$  | $dI_F/dt=200A/\mu s$   | -      | 1.74  | -    | $\mu C$ |
| Reverse Recovery Energy       | $E_{REC}$ | $T_J=25^\circ C$   | -      | 520   | -    | $\mu J$ |
| Reverse Recovery Time         | $t_{rr}$  | $V_{CC}=600V$<br>$I_F=25A$<br>$dI_F/dt=200A/\mu s$<br>$T_J=T_{Jmax}$ | -      | 707   | -    | ns      |
| Peak Reverse Recovery Current | $I_{RRM}$ |  | -      | 17    | -    | A       |
| Reverse Recovery Charge       | $Q_{rr}$  |  | -      | 4.4   | -    | $\mu C$ |
| Reverse Recovery Energy       | $E_{REC}$ |  | -      | 1,670 | -    | $\mu J$ |

# PRODUCT DATASHEET

## FS Trench - IGBT - KGF25N120KDA

Fig1. Power Dissipation as a Function of Case Temperature

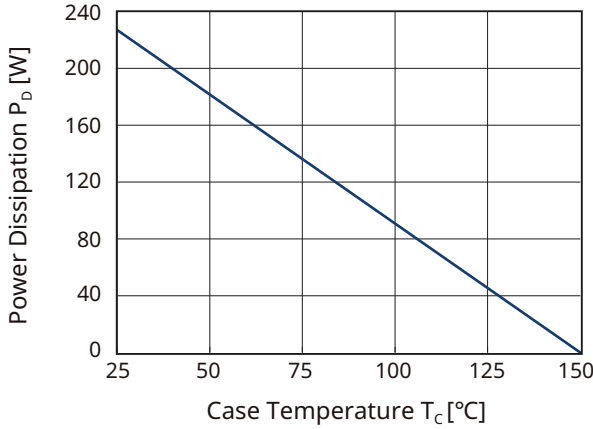


Fig2. Typical Output Characteristic ( $I_C$  vs  $V_{CE}$ )@ $T_J=25^\circ\text{C}$

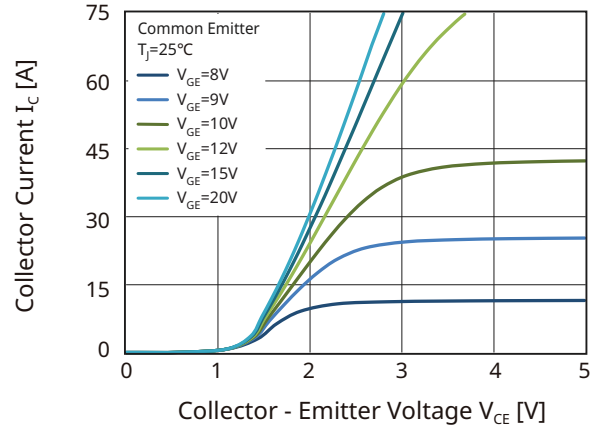


Fig3. Typical Output Characteristic ( $I_C$  vs  $V_{CE}$ )@ $T_J=T_{Jmax}$

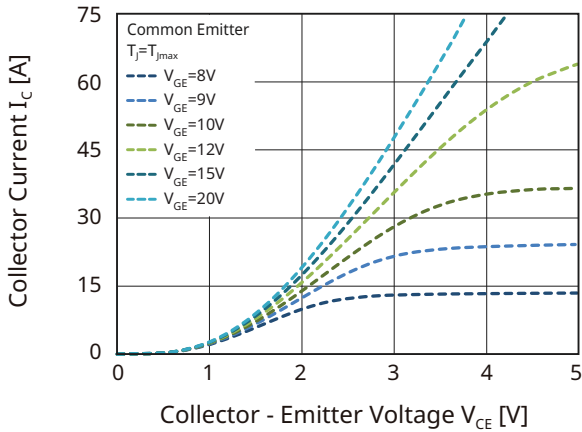


Fig4. Typical Saturation Voltage Characteristic ( $I_C$  vs  $V_{CE}$ )

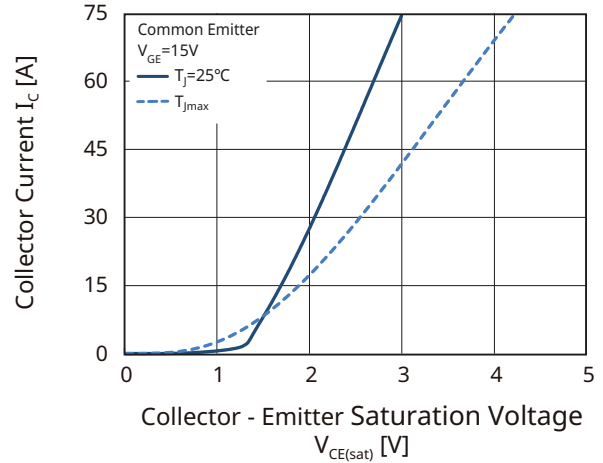


Fig5. Typical Collector-Emitter Saturation Voltage as a Function of Junction Temperature

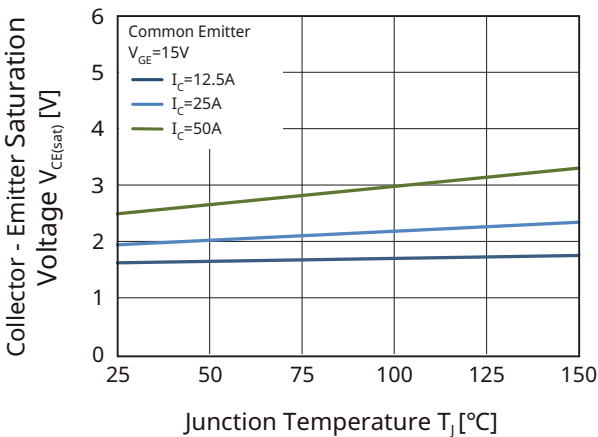
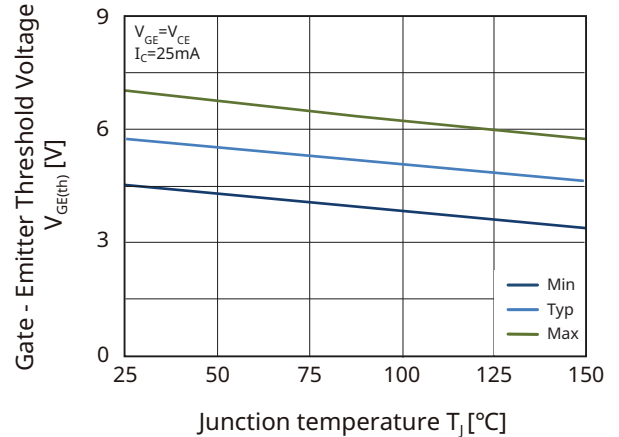


Fig6. Typical Gate-Emitter Threshold Voltage as a Function of Junction Temperature



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## FS Trench - IGBT - KGF25N120KDA

Fig7. Typical Collector-Emitter Saturation Voltage as a Function of Gate-Emitter Voltage

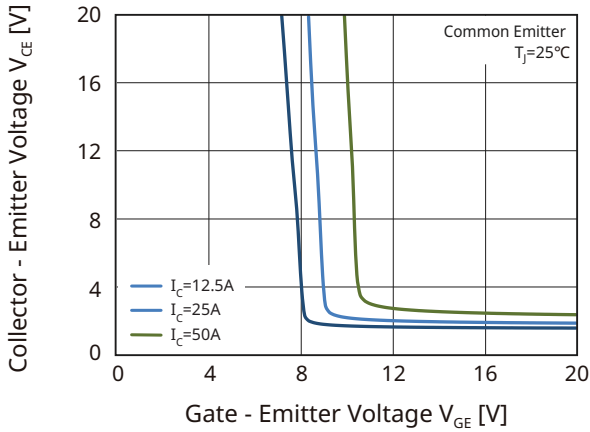


Fig8. Typical Collector-Emitter Saturation Voltage as a Function of Gate-Emitter Voltage

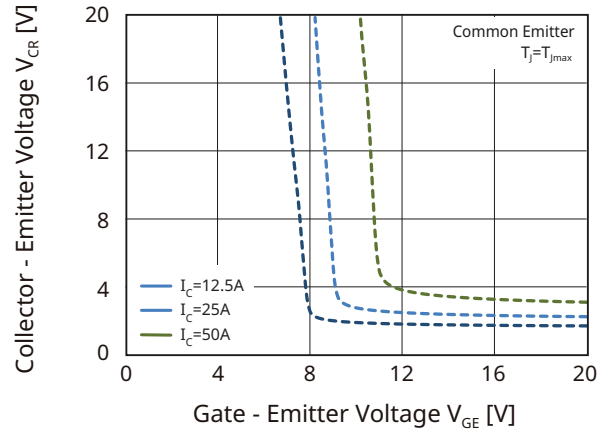


Fig9. Typical Capacitance as a Function of Collector-Emitter Voltage

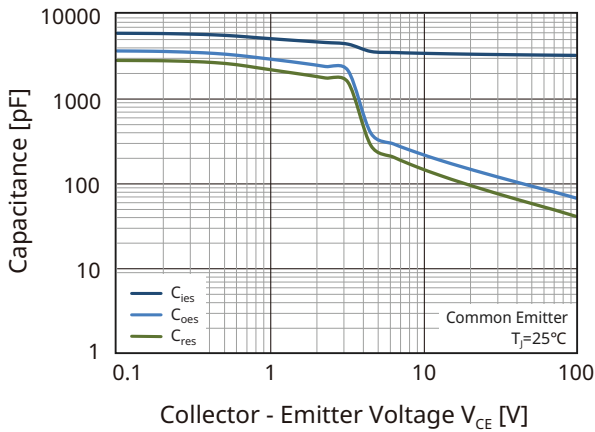


Fig10. Typical Gate Charge

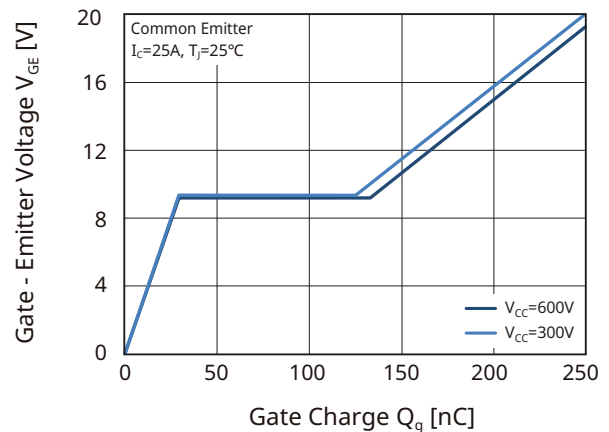


Fig11. Typical Turn-on Characteristics as a Function of Gate Resistance

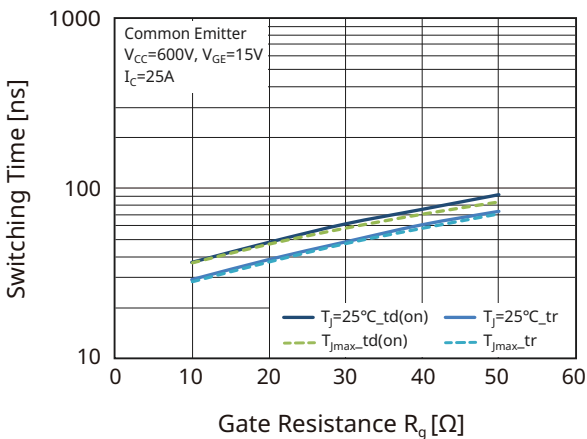
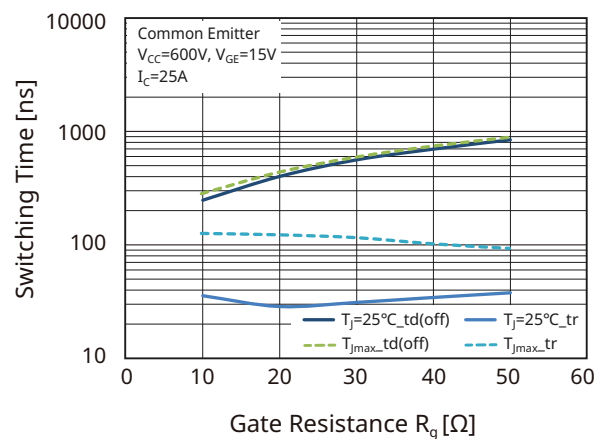


Fig12. Typical Turn-off Characteristics as a Function of Gate Resistance



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## FS Trench - IGBT - KGF25N120KDA

Fig13. Typical Switching Energy Losses as a Function of Gate Resistance

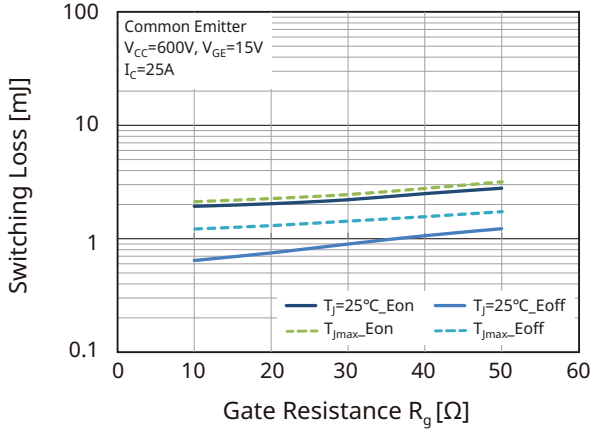


Fig14. Typical Turn-on Characteristics as a Function of Collector Current

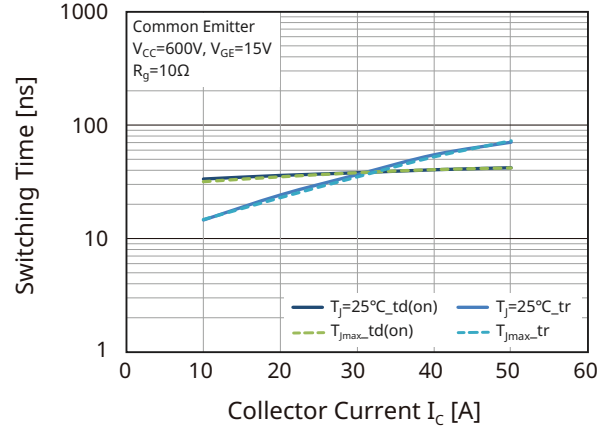


Fig15. Typical Turn-off Characteristics as a Function of Collector Current

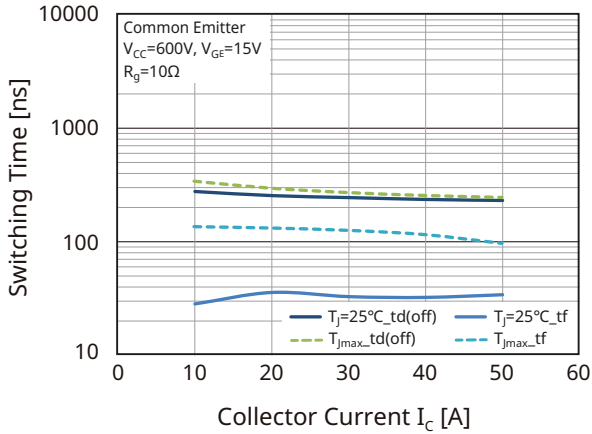


Fig16. Typical Switching Energy Losses as a Function of Collector Current

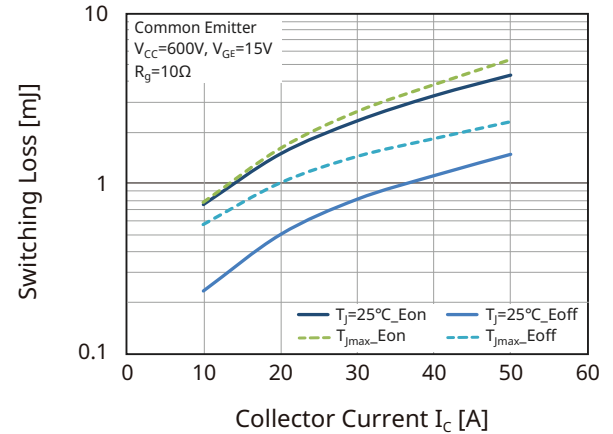


Fig17. Typical DIODE Forward Current as a Function of Forward Voltage

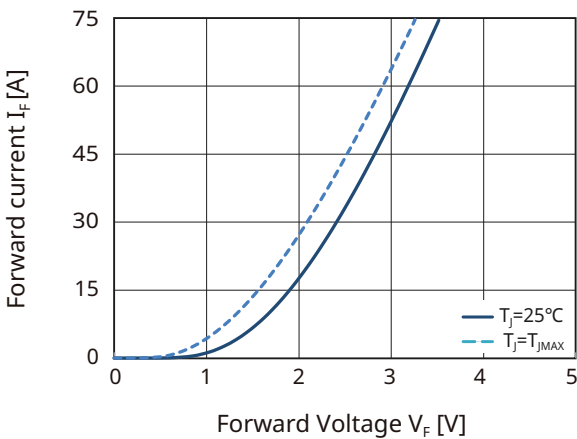
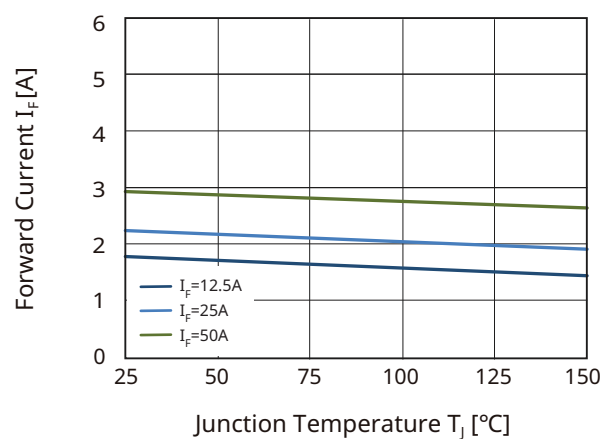


Fig18. Typical DIODE Forward Voltage as a Function of Junction Temperature



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Fig19. Typical Reverse Recovery Time as a Function of DIODE Current Slope

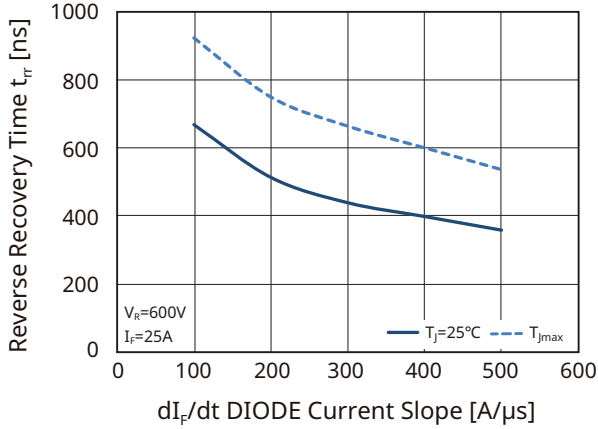


Fig20. Typical Reverse Recovery Current as a Function of DIODE Current Slope

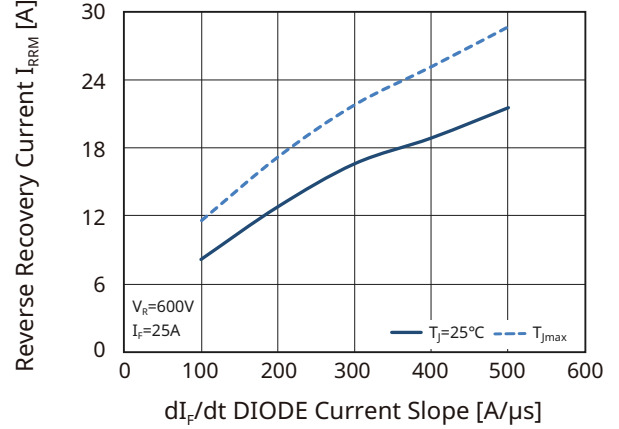


Fig21. Typical Reverse Recovery Charge as a Function of DIODE Current Slope

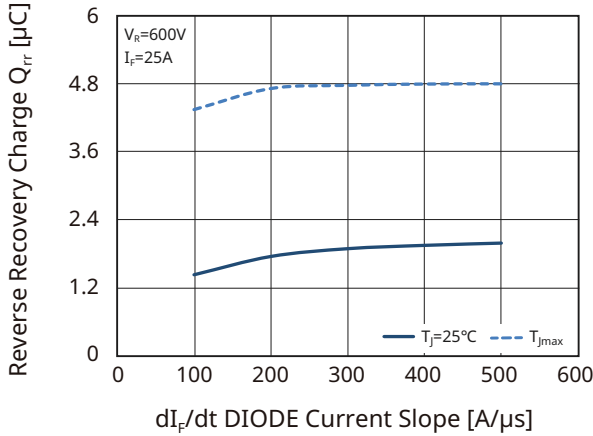


Fig22. Typical Reverse Recovery Energy as a Function of DIODE Current Slope

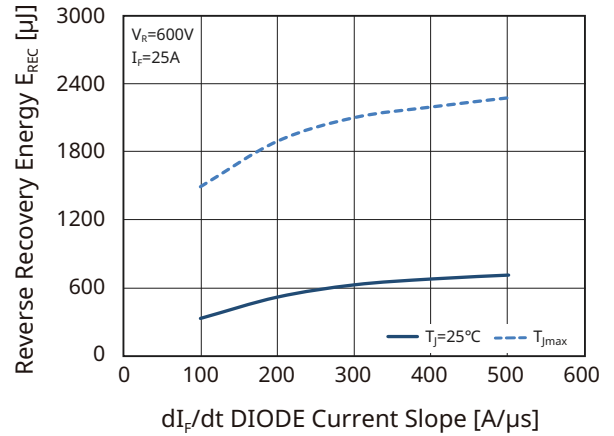


Fig23. Typical Reverse Recovery Time as a Function of DIODE Forward Current

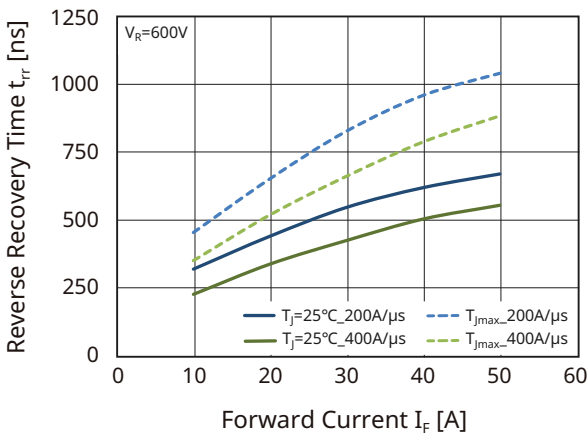
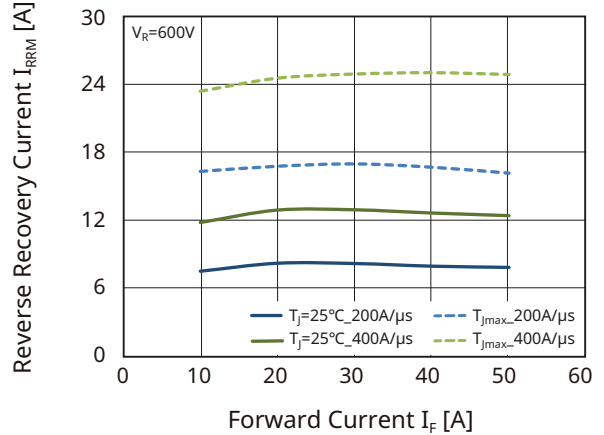


Fig24. Typical Reverse Recovery Current as a Function of DIODE Forward Current



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## FS Trench - IGBT - KGF25N120KDA

Fig25. Typical Reverse Recovery Charge as a Function of DIODE Forward Current

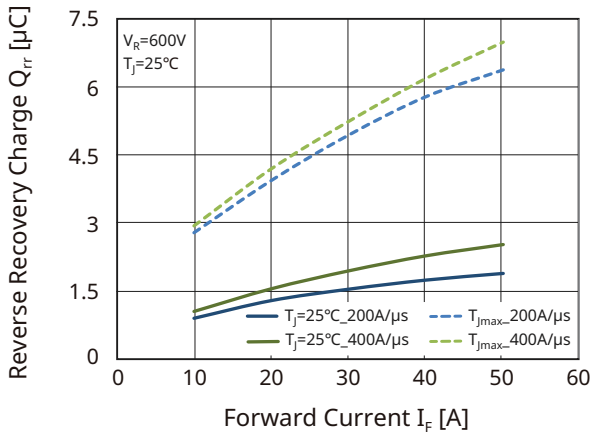


Fig26. Typical Reverse Recovery Energy as a Function of DIODE Forward Current

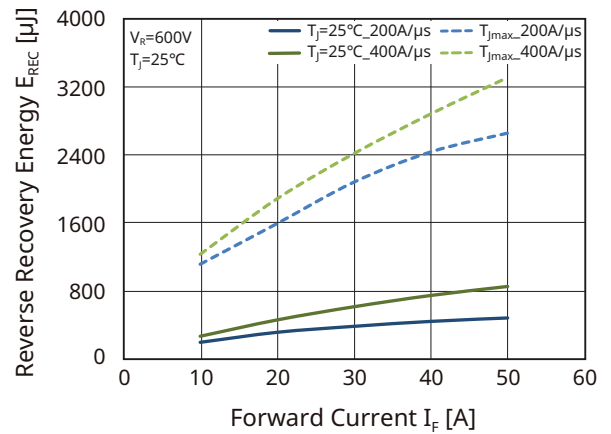


Fig27. Typical DIODE Current Slope as a Function of Gate Resistance

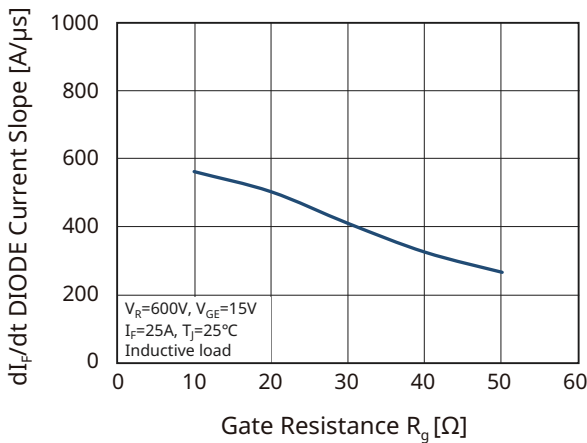


Fig28. Forward Bias Safe Operating Area

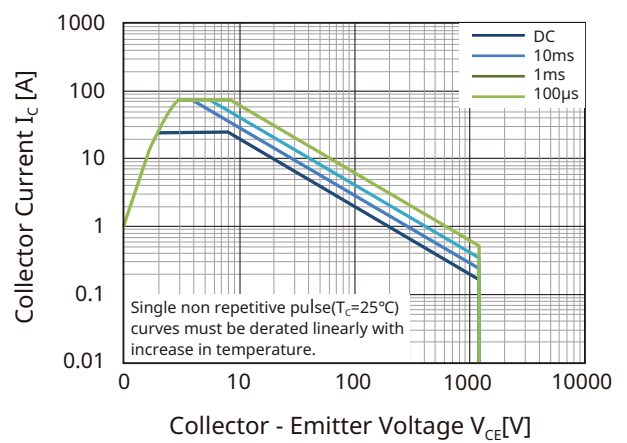


Fig29. Short Circuit Withstand Time as a Function of Gate-Emmitter Voltage

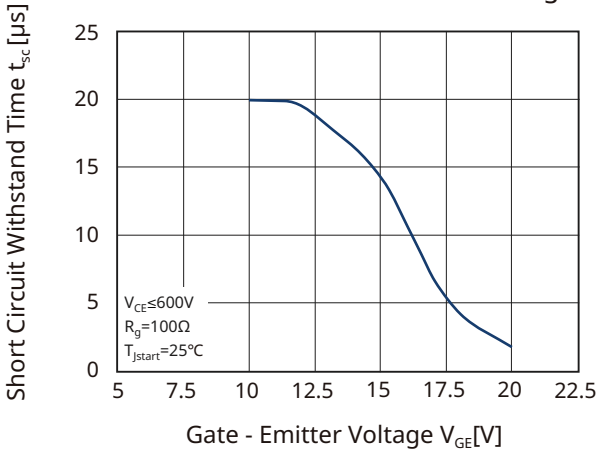
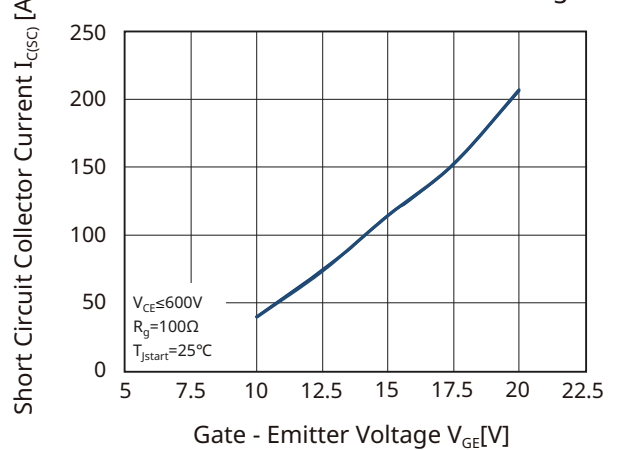


Fig30. Short Circuit Collector Current as a Function of Gate-Emmitter Voltage



\*At  $V_{GE}=10\text{V}$ ,  $t_{sc}$  is limited by equipment performance.

Fig31. Transient Thermal Impedance of IGBT

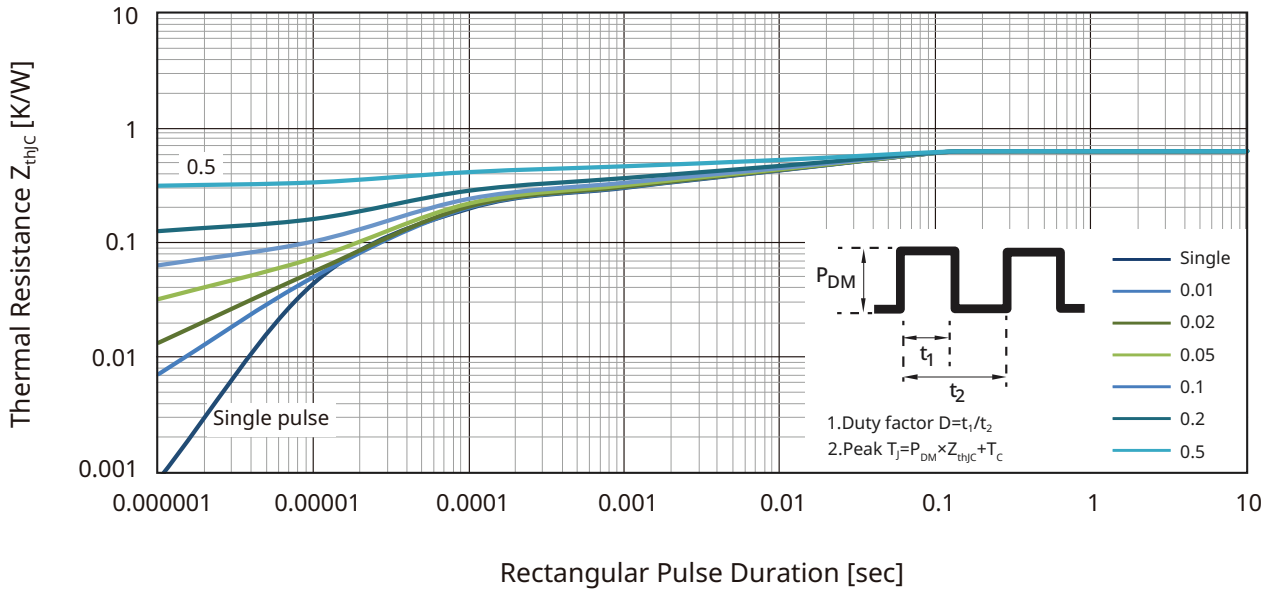
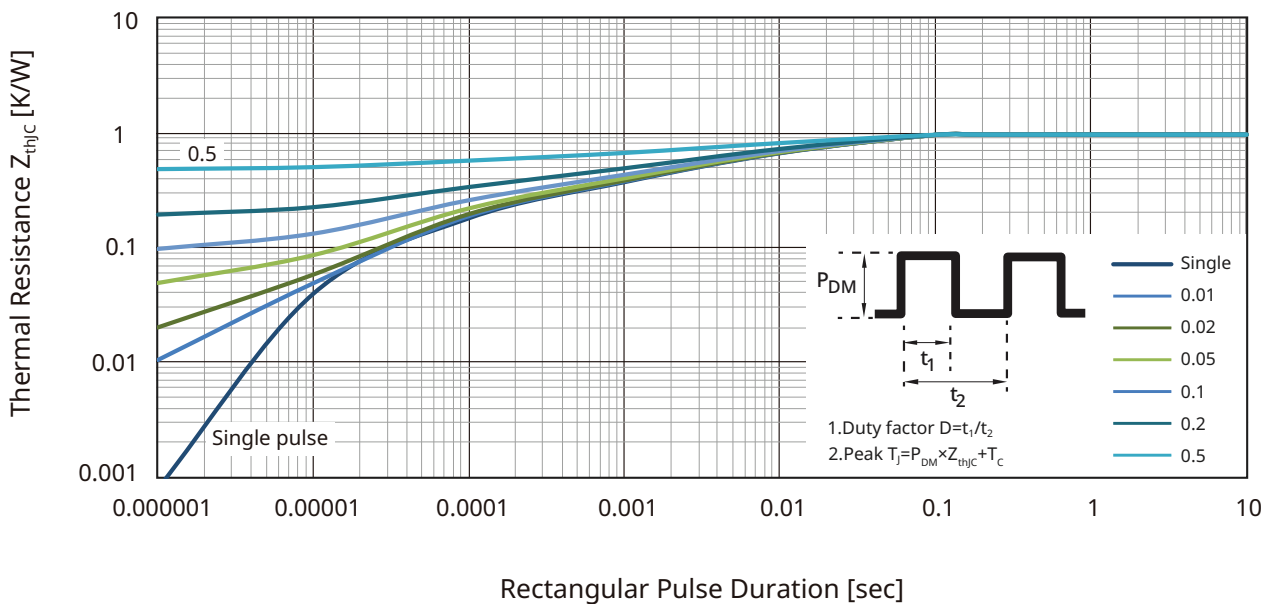


Fig32. Transient Thermal Impedance of DIODE



# PRODUCT DATASHEET

## FS Trench - IGBT - KGF25N120KDA

### Condition

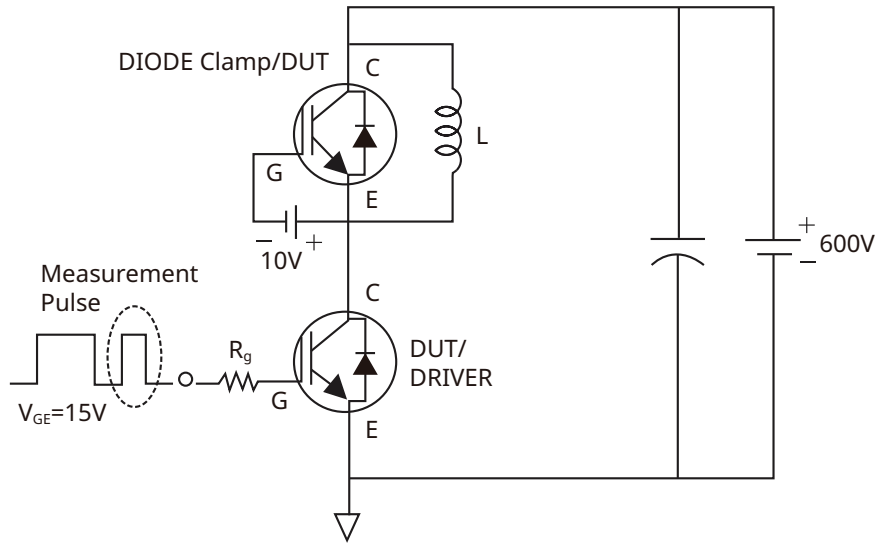


Figure a. Switching Test Circuit

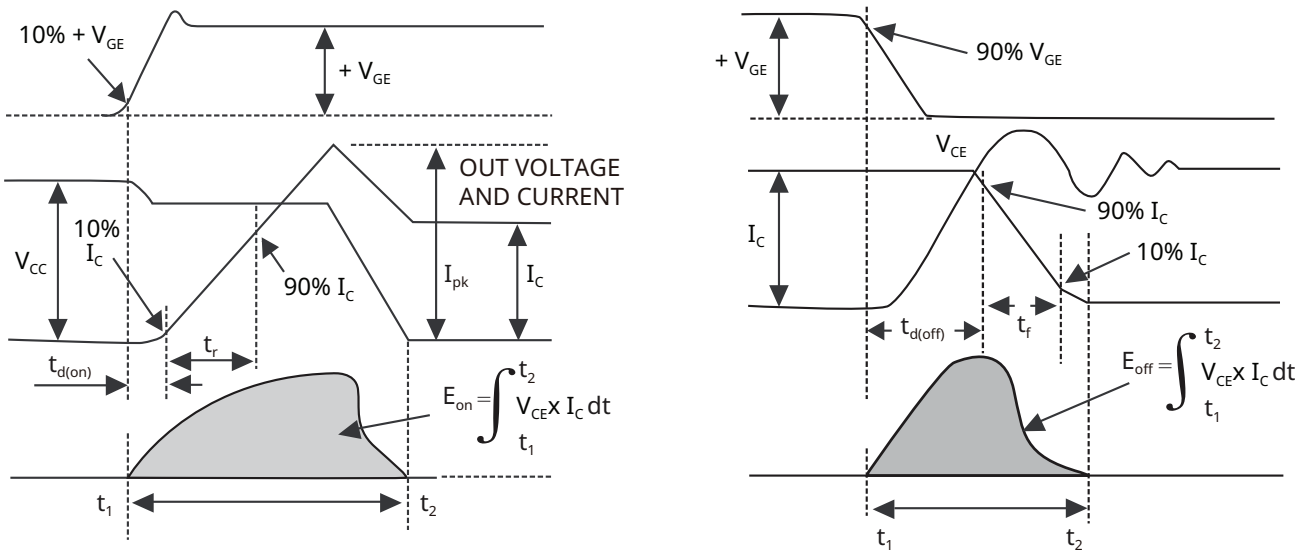


Figure b. Definition Switching Time & Losses

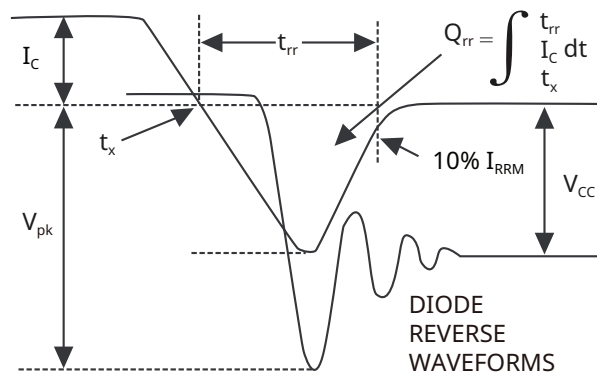
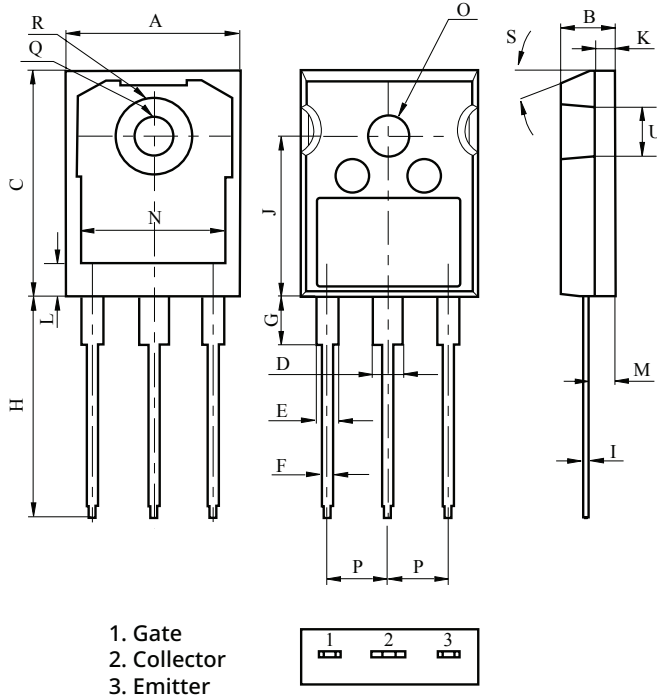


Figure c. Definition of DIODE Switching Characteristics

PACKAGE INFORMATION(TO-247)



| DIM | MILLIMETERS   |
|-----|---------------|
| A   | 15.90 ± 0.30  |
| B   | 5.00 ± 0.20   |
| C   | 20.85 ± 0.30  |
| D   | 3.00 ± 0.20   |
| E   | 2.00 ± 0.20   |
| F   | 1.20 ± 0.20   |
| G   | Max. 4.50     |
| H   | 20.10 ± 0.70  |
| I   | 0.60 ± 0.02   |
| J   | 14.70 ± 0.20  |
| K   | 2.00 ± 0.10   |
| L   | 3.19 ± 0.20   |
| M   | 2.40 ± 0.20   |
| N   | 13.26         |
| O   | φ 3.70 ± 0.20 |
| P   | 5.45 ± 0.30   |
| Q   | φ 3.60 ± 0.20 |
| R   | φ 7.19 ± 0.10 |
| S   | 20°           |
| U   | 4.57          |

# PRECAUTION ON USING KEC PRODUCTS

1. The products described in this data are intended to be used in general-purpose electronic equipment. (Office equipment, telecommunication equipment, measuring equipment, home appliances)
2. When you intend to use these products with equipment or device which require an extremely high of reliability and special applications (such as automobile, air travel aerospace, transportation equipment, life support, system and safety devices) in which special quality and reliability and the failure or malfunction of products may directly jeopardize or harm the human body or damage to property and any application other than the standard application intended, please be sure to consult with our sales representative in advance.
3. On designing your application, please use product within the ranges guaranteed by KEC for maximum rating, operating supply voltage range, heat radiation characteristics and other characteristics. User shall be responsible for failure or damage when used beyond the guaranteed ranges.
4. The technical information described in this data is limited to showing representative characteristics and applied circuit examples of the products and it does not constitute the warranting of industrial property, the granting of relative rights, or the granting of any license.
5. What are described in the data may be changed without any prior notice to reflect new technical development. Please confirm that you have received the latest product standards or specification before final design, purchase or use.
6. Although KEC is continuously working to improve product reliability and quality, semiconductors can break down and malfunction due to various factors. Therefore, in order to prevent personal injury or fire arising from failure, please take safety measures such as complying with the derating characteristics, implementing redundant and fire prevention designs, and utilizing backups and fail-safe procedures. KEC shall have no responsibility for any damages arising out of the use of our Products beyond the rating specified by KEC.

**For additional information,**  
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